

D Langlochfräser

kurz, Zweischneider,
zentrumschneidend,
DIN 327 D

Einsatzbereich:

Empfohlen zum Fräsen von Werkstoffen mit mittleren und hohen Festigkeiten bis ca. 1.200 N/mm². Bohren auf volle Tiefe und Längsfräsen mit exakten Passungen.



E Slot end mills

short series, two flutes,
centre cutting, DIN 327 D

Range of application:

Recommended for milling in materials with medium and high tensile strength up to 1.200 N/mm². Vertical cutting to full depth and horizontal cutting with exact tolerances.



I Frese a due taglienti per cave

serie corta, taglienti al centro,
DIN 327 D

Impiego:

Adatte per lavorazione di acciai di media ed alta resistenza fino a R = 1.200 N/mm². Foratura dal pieno, fresatura orizzontale con accoppiamenti perfetti.



DIN 1835-B



DIN 1835-B

ALUNIT®

d1 _{e8} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 1026 Art.-Nr.	Code 1027 Art.-Nr.
2	6	48	4	2	0 1026002001 00	0 1027002001 00
2,5	6	49	5	2	0 1026002501 00	0 1027002501 00
3	6	49	5	2	0 1026003001 00	0 1027003001 00
3,5	6	50	6	2	0 1026003501 00	0 1027003501 00
4	6	51	7	2	0 1026004001 00	0 1027004001 00
4,5	6	51	7	2	0 1026004501 00	0 1027004501 00
5	6	52	8	2	0 1026005001 00	0 1027005001 00
5,5	6	52	8	2	0 1026005501 00	0 1027005501 00
6	6	52	8	2	0 1026006001 00	0 1027006001 00
6,5	10	60	10	2	0 1026006501 00	0 1027006501 00
7	10	60	10	2	0 1026007001 00	0 1027007001 00
7,5	10	60	10	2	0 1026007501 00	0 1027007501 00
8	10	61	11	2	0 1026008001 00	0 1027008001 00
8,5	10	61	11	2	0 1026008501 00	0 1027008501 00
9	10	61	11	2	0 1026009001 00	0 1027009001 00
9,5	10	61	11	2	0 1026009501 00	0 1027009501 00
10	10	63	13	2	0 1026010001 00	0 1027010001 00
10,5	12	70	13	2	0 1026010501 00	
11	12	70	13	2	0 1026011001 00	0 1027011001 00
11,5	12	70	13	2	0 1026011501 00	
12	12	73	16	2	0 1026012001 00	0 1027012001 00
13	12	73	16	2	0 1026013001 00	0 1027013001 00
14	12	73	16	2	0 1026014001 00	0 1027014001 00
15	12	73	16	2	0 1026015001 00	
16	16	79	19	2	0 1026016001 00	0 1027016001 00
17	16	79	19	2	0 1026017001 00	
18	16	79	19	2	0 1026018001 00	0 1027018001 00
19	16	79	19	2	0 1026019001 00	
20	20	88	22	2	0 1026020001 00	0 1027020001 00
21	20	88	22	2	0 1026021001 00	
22	20	88	22	2	0 1026022001 00	0 1027022001 00
23	20	88	22	2	0 1026023001 00	
24	25	102	26	2	0 1026024001 00	
25	25	102	26	2	0 1026025001 00	0 1027025001 00

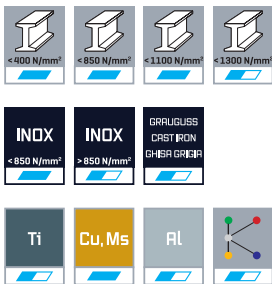
ALLUNIT®

d1 _{e8} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 1026 Art.-Nr.	Code 1027 Art.-Nr.
26	25	102	26	2	0 1026026001 00	
28	25	102	26	2	0 1026028001 00	
30	25	102	26	2	0 1026030001 00	
32	32	112	32	2	0 1026032001 00	
34	32	112	32	2	0 1026034001 00	
36	32	112	32	2	0 1026036001 00	
40	32*	118*	38	2	0 1026040001 00	

*Entspricht nicht der DIN / Not corresponding to DIN / Non secondo DIN

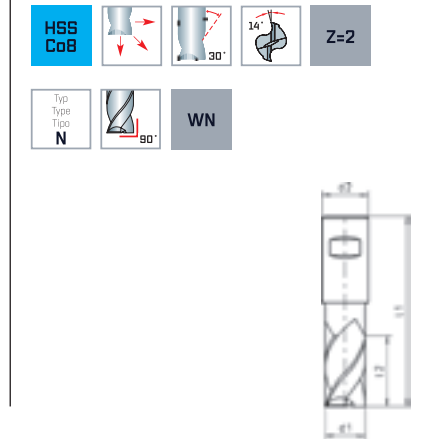
D Langlochfräser
lang, Zweischneider,
zentrumschneidend

Einsatzbereich:
Empfohlen zum Fräsen von Werkstoffen mit mittleren und hohen Festigkeiten bis ca. 1.200 N/mm². Bohren auf volle Tiefe und Längsfräsen mit exakten Passungen.



E Slot end mills
long series, two flutes,
centre cutting

Range of application:
Recommended for milling in materials with medial and high tensile strength up to 1.200 N/mm². Vertical cutting to full depth and horizontal cutting with exact tolerances.



I Frese a due taglienti per cave
serie lunga, taglienti al centro

Impiego:
Adatte per lavorazione di acciai di media ed alta resistenza fino a R = 1.200 N/mm². Foratura dal pieno, fresatura orizzontale con accoppiamenti perfetti.



d1 _{e8} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 1086 Art.-Nr.
4	6	63	11	2	0 1086004001 00
5	6	68	13	2	0 1086005001 00
6	6	68	13	2	0 1086006001 00
7	10	80	16	2	0 1086007001 00
8	10	88	19	2	0 1086008001 00
9	10	88	19	2	0 1086009001 00
10	10	95	22	2	0 1086010001 00
11	12	102	22	2	0 1086011001 00
12	12	110	26	2	0 1086012001 00
13	12	110	26	2	0 1086013001 00
14	12	110	26	2	0 1086014001 00

d1 _{e8} mm	d2 _{h6} mm	l1 mm	l2 mm	Z	Code 1086 Art.-Nr.
15	12	110	26	2	0 1086015001 00
16	16	123	32	2	0 1086016001 00
18	16	123	32	2	0 1086018001 00
20	20	141	38	2	0 1086020001 00
22	20	141	38	2	0 1086022001 00
24	25	166	45	2	0 1086024001 00
25	25	166	45	2	0 1086025001 00
26	25	166	45	2	0 1086026001 00
28	25	166	45	2	0 1086028001 00
30	25	166	45	2	0 1086030001 00
32	32	186	53	2	0 1086032001 00

